

RICHMOND
CAMBRIDGE 83MM F.T.B.
036 (PC)

Effective Date: July 9, 1980

FILTER SPECIFICATION FOR CAMBRIDGE 83MM F.T.B.

COPY

Filter Rod - 4 Up, 126mm Length

Plug Maker - KDF-2/AF-1

Tow - 2.1/60,000 #10; P.M. Material Code 05-805-A(EAST); 05-805-B(CEL)

Plasticizer - C-111-X @ 9% of Dry Weight; P.M. Material Code 05-832-A
9.86 gms/100 108mm Rods

Plug Wrap - Schweitzer 260-MX2; 26.5mm x 4000m; P.M. Material Code 06-183-A

Glue Lines - None

Lap Adhesive - Fuller 3556; P.M. Material Code 60-492-A
Amsco 229; P.M. Material Code 62-912-A

Circumference - 24.70mm (Laser)

Resistance to Draw - 126mm Rod - 44.0 inches of water (TOTAL ENCAP)
31.5mm Plug - 11.0 inches of water (Undiluted)

Dry Weight - 109.53 gms/100 108mm Rods

Wet Weight - 119.39 gms/100 108mm Rods

Prepared By: Glenn E. Barnett

Approved By:

J. L. Myracle
Operations Service

/dyd

This supersedes specification dated June 11, 1980. Reason for change:
Dry weight adjustment due to change in basis weight of plug wrap.

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